

## Material Datasheet

### Carbon Fiber Nylon

CF- Nylon is a combination of nylon with 20% (by weight) of micro-carbon fibers.

CF-Nylon is an advanced semi-aromatic polyamide copolymer reinforced with high-modulus carbon fiber. This filament is ideal for anyone that desires a structural component with high modulus, improved chemical and thermal resistance, excellent surface quality.

#### Common Applications

- Plastic gears
- Screws, nuts, bolts
- Flexible industrial parts
- Prosthetics, medical equipment
- Gears, fixtures and door hinges
- Automobile parts

Physical Properties	Standard	Unit	Typical Value
<b>Density</b>	ASTM D792	g/cm <sup>3</sup>	1.24
<b>Melt Flow Index</b>	ASTM D1238	g/10 min	10(250°C/5Kg)

Mechanical Properties	Standard	Unit	Typical Value
<b>Tensile Strength</b>	ASTM D882	MPa	75
<b>Elongation at Break</b>	ASTM D882	%	26
<b>Flexural Strength</b>	ASTM D790	MPa	122
<b>Flexural Modulus</b>	ASTM D790	MPa	5160
<b>Izod Impact Strength</b>	ASTM D256	KJ/m <sup>2</sup>	12

Thermal Properties	Standard	Unit	Typical Value
<b>Glass Transition Temperature (Tg)</b>	ASTM D3418	°C	120